
From: Ann Rodriguez [REDACTED]
Sent: Monday, April 13, 2015 6:47 PM
To: jeffrey E.
Subject: Fwd: Barge List

Ann R.

Begin forwarded message:

From: Bill Hague <[REDACTED]>
<=>Date: April 13, 2015 at 2:29:56 PM AST
To: ann.rodriguez [REDACTED]
Cc: Rich Kahn <[REDACTED]>, Daphne Wallace
<[REDACTED]>, Gene Kral <[REDACTED]>
[REDACTED]
Subject: Re: Barge List

Ok. =nbsp;

1

Rudders must be removed and the lower portion must be renewed to proper dimension. They are worn to the point of failure and vibrate badly.

2 =

We bought pumps and pulleys we can install but I am referencing the gear in the aft compartment that is the hydraulic actuator and linkage for the rudders

3

The cylinders were damaged at sea due to improper installation and subsequent damage from a broken fitting. The ramp was secured with a safety strap but still pulled the top sealing portion out of the cylinder.

The fit of the mounts needs to be remedied at this time. The cylinders work now but are not repairable. Evaluation while being removed to correct and improve the mounting is necessary at a minimum.

4

The exhaust was assembled without funding to get the barge off the dock at the last haulout. It is not properly assembled or supported as it is insulated.

6

We have new ones but need new mounting hoses
And must be done out of the water

7

Bearings must be purchased. I think SBDD has them

8

&n=sp; Inspection and new sacrificial sinks installed.

9

SBDD should provide this but it can be discussed.&=bsp;

10

Machine shop work&n=sp;
SBDD

12

This s=ould be done at the same time the tank is cleaned.

13

Watertight compartments forward would need to be d=watered if breached.

There is no ability to do so at=his time except fit the first two compartments that are joins as one due t= a hole in the bulkhead.

16

=The gauges for oil and temp and rpm are not accurate. One over temperature a=arm is not working as well.

18

&nb=p; Parts.... As needed by inspection.

</=iv>

Sent from my iPhone

> wrote:

Hey Boscoe,

Please see questions ----?

I need a clear understanding of the=listed items, What parts should we purchase and What can be done i= house.

1. Rudders. ----- What should be done? =
2. Steering Gear.-----Did we buy the parts for this?
3. Hydraulic Cy=inders.----- What need to be done?
4. Exhaust system:----- What are the=issues?
5. Engine Mounts and alignment.----- (Ok!)
6. Stuffing boxes/=eals. Install new units:----- Should we buy the new units?
7. Cutlass be=rings. ----- Do we need to purchase?
8. Engine Cooling Grid Coolers and Z=nks. ----- What need to be done?
9. Bottom Paint and Barrier Coat/ Hull Z=nks. ----- Should we purchase?
10. Engine and marine gear control bracke= work. ----- Do we need to purchase?

11. Fuel tank clean out. Port and starboard. ----- (Ok!)
12. Starboard deck fuel fill adapter replacement. ----- Should we replace or fix?
13. Bilge pumping system forward compartments. ----- What about the forward compartments?
14. Repair existing 24 volt alternator and add a second one to port motor. ----- Should we purchase?
15. Inspect and size all hydraulic lines and fittings as needed. (Ok!)

17. Install engine room lighting. ----- (Ok!)
18. Tune and service both engines and marine gear. ----- Any parts need?
19. Clean and paint engine room. ----- (Ok!)

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On Monday, April 13, 2015 12:22 PM, Boscoe <[REDACTED]>

> wrote:

The following is the list I discussed with Gene at Subbase Drydock today 4/13/2015.

He is familiar with it and is now submitted for your review.

Inspect and Repair the following;

1. Rudders.
2. Steering Gear.
3. Hydraulic Cylinders.
4. Exhaust system
5. Engine Mounts and alignment
6. Stuffing boxes/seals.. Install new units
7. Cutlass bearings
8. Engine Cooling Grid Coolers and Zinks
9. Bottom Paint and Barrier Coat/ Hull Zinks
10. Engine and marine gear control bracket work.
11. Fuel tank clean out. Port and starboard
12. Starboard deck fuel fill adapter replacement
13. Bilge pumping system forward compartments
14. Repair existing 24 volt alternator and add a second one to port motor.
15. Inspect and size all hydraulic lines and fittings as needed.
16. Engine and marine gear instruments in control tower
17. Install engine room lighting
18. Tune and service both engines and marine gear.
19. Clean and paint engine room.

Timing of work

I have been told; this haul out must be done in late April or May as there is scheduled and contracted work reported for this facility during June, July and August. <=>

Please, respond with any questions you may have.

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