

**To:** Jeevacation[jeevacation@gmail.com]  
**From:** brice gordon  
**Sent:** Mon 10/4/2010 3:36:53 PM  
**Subject:** Re: LSJ: Lady G

FYI

The additional cost for Flange work on Lady G comes to  
Flange work: \$1050.00

Rudder repair: \$1800.00  
Rudder shoes: \$4700.00  
Total Cost: \$7550.00

Brice

On Fri, Oct 1, 2010 at 3:10 PM, Jeevacation <jeevacation@gmail.com> wrote:

Ok

Sent from my iPhone

On Oct 1, 2010, at 8:35 PM, brice gordon <[REDACTED]> wrote:

Jeffrey

Lady G was hauled Friday of last week for it's annual bottom job  
At this time it was discovered that the rudders and there shoes are in need of  
repair

To get the rudder off they had to cut the shaft just above the flange, after the  
rudder repair

they need to machine a new flange, re weld it to the shaft and re assemble

Have attached photo's of rudder shoes and flange

Cost of Rudder shoes \$4700.00

Rudder repair \$1800.00

Flange work still awaiting estimate

Brice

<fwladyg.zip>

<ladygshoes.zip>